



# Technical Data Sheet

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Preliminary

Material:  Ecomass® Compound 720ZD91

**Description / Features:** High Specific Gravity, Tungsten Powder Filled ABS, Good Toughness, Plateable  
**Processing Method:** Injection Molding

## Physical Properties

	Test Method	Value	Units
<b>Physical Properties</b>			
Product Form		Pellets	
Specific Gravity	ASTM D792	7.00	g/cc
<b>Mechanical Properties</b>			
Tensile Strength	ASTM D638	2,400	psi
Tensile Modulus			
Tensile Elongation at Break	ASTM D638	1.1	%
Flexural Modulus	ASTM D790	1,300,000	psi
Flexural Strength			
Izod Impact Strength	ASTM D256	1.0	ft-lb/in
<b>Thermal Properties</b>			
Heat Deflection Temperature at 66 psi		Not Available	°F
Heat Deflection Temperature at 264 psi		Not Available	°F
<b>Electrical Properties</b>			
Surface Resistivity		Not Available	ohms/sq
<b>Processing Information</b>			
Melt Temperature Range		400 - 480	°F
Mold Temperature Range		80 - 120	°F
Mold Shrinkage Rate	ASTM D955	0.2	%
Pre-Drying Conditions		2 - 4 Hours @ 160 - 180F	

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